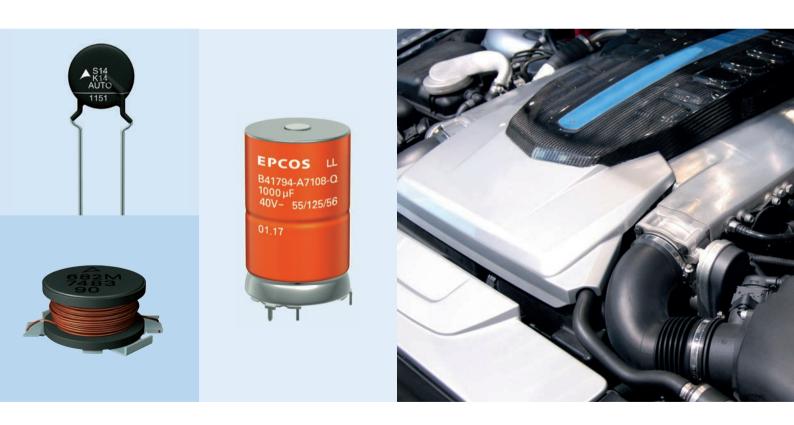


# **EPCOS Application Guide**

# Automotive

**Electronic Components for Powertrain Applications** 





Powertrain applications place above-average demands on electronic components. A wide range of operating temperatures, high shock resistance and vibrational strength, high reliability and long-term stability are required. Lifetimes of significantly longer than ten years are a must – even under harsh operating conditions.

Building on our long-standing experience in developing and improving components for automotive electronics, we meet these high demands with a wide portfolio of products. Customer benefit from our EPCOS aluminum electrolytic capacitors, for example, which feature a vibrational strength of up to 60 g. Moreover, most EPCOS product families feature components that are designed for continuous temperatures of up to 150 °C.

On the following pages you will find further special features that distinguish our products and solutions for use in powertrain applications.

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# Special Features



# Aluminum Electrolytic Capacitors

- High reliability
- High ripple current capability
- Operating temperature up to +150 °C
- Low ESR
- High vibration resistance up to 60 g
- Compact design
- Capacitors with AEC-Q200 qualification available

# Ceramic Transient Voltage Suppressors (CTVS) – MLVs

- Reliable ESD protection up to 30 kV for high-speed data buses
- Reliable pulse protection in automotive supply lines acc. ISO 7637-2
- Operating temperature up to +150 °C
- Available for lead-free soldering or hybrid mounting
- Highly rugged on extreme thermal cycles and repetitive pulses
- Qualified acc. to AEC-Q200

# Film Capacitors (medium power)

- Long-term stability
- High pulse strength
- High peak and RMS current handling capability
- High contact reliability
- Low fire hazard due to liquid-free technology
- Standard and customized designs
- SMD version for reflow soldering
- Qualified acc. to AEC-Q200

# Inductors

- Wide temperature range from -55 °C to +150 °C
- Miniaturized versions
- High mechanical strength
- Suitable for lead-free soldering profiles acc. to JEDEC J-STD 020D
- Qualified acc. to AEC-Q200

# **NTC Thermistors**

- High measuring accuracy and long-term stability
- Short response time
- Temperature measurement up to +260 °C
- Heat resistant and highly stable
- Rugged design
- Compact dimensions
- Overmolded package
- Cable-bound or integrated connector versions
- Humidity resistant
- Customer-specific designs

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# Special Features



# **NTC Thermistors - SMD**

- High measuring accuracy and long-term stability
- Temperature measurement up to +150 °C
- Available for lead-free soldering or hybrid mounting
- Qualified acc. to AEC-Q200

# **Piezo Components**

for diesel and gasoline injection systems

- Short response time and outstanding precision
- Customer-specific designs

# **Pressure Sensors**

- Piezo-resistive dies and transmitters
- Small dimensions
- Long-term stability
- High media resistance
- High accuracy

# **PTC Thermistors**

- Self-regulating heating elements
- Self-protecting, no overheating
- No overtemperature sensing required

# **Transformers**

- Material class -40 °C to +155 °C
- High power density
- Advanced thermal behaviour
- Platform designs qualified acc. to AEC-Q200

# **Varistors**

# Leaded disk varistors

- Automotive grade ratings (load-dump, jump-start)
- Stable protection level
- Minimum leakage current
- Qualified acc. to AEC-Q200

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Overview															
			E	CU											
	Air flow sensors	Battery control units	Diesel engine control units	Gasoline engine control units	Injection systems	Electronic motor drives (fuel pump, fan, water pump, compressor)	Fan control units	Fuel pumps, diesel filters	NOx reduction	Pressure measurement (diesel particle filter, exhaust gases, fuel supply)	Starter generators	StartStopp systems	Temperature measurement (ambient, engine, oil, fuel tank, exhaust gases)	Transmission control units	Water pumps
Aluminum electrolytic capacitors															
Axial-lead			•	•		•	•	•			•	•		•	•
Large-size			•	•											
Single-ended			•	•		•	•	•				•		•	•
Ceramic transient voltage suppre	essors	(CTVS	) – ML	/s											
Automotive series		•	•	•	•	•	•	•		•	•	•	•	•	•
Controlled-capacitance series			•	•										•	
High-speed series		•	•	•						•	•	•		•	•
Film capacitors (medium power)															
MKT			•	•		•	•				•	•			•
Inductors															
CAN-/ FlexRay bus chokes		•	•	•			•	•		•	•	•		•	•
E core chokes			•	•								•		•	
Power inductors		•	•	•	•						•	•		•	
SIMID 0603 2220		•	•	•		•	•	•		•	•	•		•	•
NTC thermistors															
Glass-encapsulated NTCs	•	•				•		•	•		•	•	•		•
Leaded NTCs	•	•	•	•		•	•	•	•		•	•	•		•
SMD NTCs		•	•	•	•	•	•	•	•		•	•	•	•	•
Temperature probes		•											•		
Piezo components															
Multilayer actuators					•										
Pressure sensors															
Pressure die C32, 1.65 × 1.65 mm	•		•	•				•		•					
Pressure die C33, 1 × 1 mm	•		•	•						•					
Pressure die C38, 1.65 × 1.65 mm	•		•	•						•				•	
PTC thermistors															
Heating elements								•	•						
Transformers															
EHR series		•	•	•											
ERU series			•	•		•								•	
Varistors															
S07 S20 AUTO (D1)															



Series		Technical data	Features	Ordering code/ type
Aluminum electr	olvtic capacito			3 *************************************
Axial-lead and soldering star	THOU I	Low voltage: $V_R$ : 25 100 V DC $C_R$ : 100 10000 $\mu$ F High voltage: $V_R$ : 140 250 V DC $C_R$ : 47 620 $\mu$ F	Low voltage: Useful life up to +125 °C, 10000 h +150 °C, 2000 h High voltage: Useful life up to +125 °C, 2500 h Vibration resistance up to 60 g High ripple current density e.g. 29.5 A at +125 °C Low ESR values Different mechanical construction available Soldering star for horizontal and vertical mounting Whisker mitigation solutions available Shelf life up to 15 years for low voltage (≤ 100 V)	B41689/B41789 B41690/B41790 B41691/B41791 B41692/B41792 B41693/B41793 B41696/B41796 B43693/B43793
Large-size	A CO. (A) a common of the comm	V <sub>R</sub> : 25 63 V DC C <sub>R</sub> : 900 27000 μF	High vibration resistance up to 40 <i>g</i> High capacitance level 1.2 mm copper leads for soldering and welding Shelf life up to 15 years	B41605 B41607
Single-ended	The state of the s	Low voltage: $V_R$ : 10 100 V DC $C_R$ : 47 10000 $\mu F$ High voltage: $V_R$ : 160 250 V DC $C_R$ : 33 270 $\mu F$	Low voltage: Useful life up to +125 °C, 10000 h High voltage: Useful life up to +125 °C, 4000 h Different lead configurations available, e.g. J leads, crimped leads, bent 90° leads Whisker mitigation solutions available	B41866 B41888 B41895 B41896 B41898 B43896



Characteristi	cs				
Series		Technical da	ta	Features	Ordering code/ type
Ceramic transier	nt voltage supp	ressors (CTVS	S) - MLVs		SMD
Automotive series		Temperature $V_{\text{R}}$ : $C_{\text{R}}$ : $V_{\text{RMS}}$ : $W_{\text{LD}}$ : Case sizes:	range up to +150 °C 16 56 V DC 10 pF 10 µF 14 40 V AC 1 25 J 0603, 0805, 1206, 1210, 1812, 2220	Protection against transient voltages in battery lines (e.g. ISO 7637-2) ESD protection up to 30 kV	B72500E B72510E B72520E B72530E B72540E B72580V
Controlled- capacitance series		V <sub>R</sub> : C <sub>R</sub> : V <sub>RMS</sub> : Case sizes:	22 31 V DC 3 1200 pF 17 25 V AC 0508, 0603, 0805, 1206	Application-specific capacitance tolerances for combined ESD protection and EMI filtering	B72590E B72500E B72510E B72812Q
High-speed series	m	V <sub>R</sub> : C <sub>R</sub> : V <sub>RMS</sub> : Case sizes:	16 32 V DC 3 15 pF 5 30 V AC 0402, 0508, 0603	Low capacitance value to avoid signal distortion at high-speed data rates	B72500T B72590T B72812Q
Film capacitors (	medium power	)			
MKT	The sequence and the	V <sub>R</sub> : C <sub>R</sub> :	63 630 V DC 1 nF 220 μF	Good pulse handling capability Low ESR Flexible terminal solutions:  – multi pin  – flat terminals	B32520 B32529
MKT and MKN		V <sub>R</sub> :	63 1000 V DC	Temperature resistance up to	Upon request
<u>SMD</u>	- 99A - 9A	C <sub>R</sub> :	1 nF 20 μF	+170 °C High connection reliability due to flat terminals Suitable for reflow soldering according to JEDEC J-STD 0202D	



Series		Technical da	ata	Features	Ordering code/ type
Inductors					SMD
CAN-/ FlexRay bus chokes		L <sub>R</sub> : I <sub>R</sub> :	5 μH 4.7 mH up to 1.2 A	Miniaturized types ACT45B, B82789 in size 1812 Bifilar and sector winding Temperatures up to +150 °C For reflow soldering and gluing	ACT45B (B82787) B82789C0 B82789S0 B82793C0 B82793S0
E core chokes		L <sub>R</sub> : I <sub>peak</sub> :	0.5 35 μH 9 50 A	Compact design High ripple currents Low losses	B82559
Power inductors		L <sub>R</sub> : I <sub>R</sub> : Case sizes:	0.82 1000 μH up to 11 A 6 × 6 12 × 12 mm	Shielded and unshielded versions Low DC resistance Temperatures up to +150 °C Qualified acc. to AEC-Q200	B82462A B82462G B82464A B82464G B82472P B82473M B82475M B82476B
SIMID 0603-C		L <sub>R</sub> : I <sub>R</sub> : Case size:	1 220 nH 110 1800 mA 0603	Copper plated ceramic core Laser cut winding Epoxy coated	B82496C
SIMID 0805-F		L <sub>R</sub> : I <sub>R</sub> : Case size:	2.7 820 nH 180 1000 mA 0805	Cubic coil with ceramic core Epoxy molded flat top for vacuum pickup Winding ends welded to the terminals	B82498F
SIMID 1210-H	Take	L <sub>R</sub> : I <sub>R</sub> : Case size:	0.1 680 μH 61 2050 mA 1210	Ferrite drum core Laser welded winding Flame retardant molding	B82422H
SIMID 1812-T/C	Stante	L <sub>R</sub> : I <sub>R</sub> : Case size:	1 1000 μH 55 1300 mA 1812	Ferrite drum core Laser welded winding Flame retardant molding	B82432C B82432T
SIMID 2220	- Ends	L <sub>R</sub> : I <sub>R</sub> : Case size:	1 μH 10 mH 25 3510 mA 2220	Ferrite drum core Laser welded winding Flame retardant molding	B82442



Characteristic Series		Technical data		Features	Ordering code/ type
NTC sensors		recillical data		I catules	Ordering code/ type
Glass- encapsulated NTCs G1541 G1551 G1561		Temperature range:  Rated resistance at +25 °C: Resistance tolerance: Insulation resistance:		High-temperature resistant Insulated wires with high insulation voltage Non-standard wire configurations	B57541G1 B57551G1 B57561G1
Leaded NTCs M891	<b>Q</b>	Temperature range: Rated resistance at +25 °C: Resistance tolerance:	-40 +125 °C 1 470 kΩ ±5%, ±10%	Robust design Cost-effective Wide resistance range Lead spacing 2.5 mm Taped versions for automated processing	B57891M
\$86* \$87* \$88* \$964 \$971 \$981 K1150 K220		Temperature range: Rated resistance at +25 °C: Resistance tolerance:	-55 +155 °C 2 100 kΩ ±1% ±5%	Nonstandard lead configurations Taped versions for automatic processing Lead spacing 2.5 and 5.0 mm (S87*, S88*) UL approval (S86*) Leadless types (K1150, K220)	B5786*S B5787*S B5788*S B579**S B57150K1 B57220K
SMD NTCs		Temperature range: Rated resistance at +25 °C: Case sizes: Resistance tolerance: B-tolerance:	-40 +150 °C 4.7 100 kΩ 0402, 0603, 0805 ±1%, ±3%, ±5% ±1%, ±3%	Qualified acc. to AEC-Q200 Operating temperatures up to +150 °C	B572**V5 B573**V5 B574**V5
Temperature probes Surface temperature sensor for battery temperature		Temperature range:	−40 +125 °C	Robust design Easy mounting Short response time	Upon request
Ambient temperature sensor		Temperature range: IP6K6, IPX9K for 30 s	−40 +85 °C	Water immersion test: 2000 h/ +80 °C Thermal cycling: 480 cycles with applied voltage 120000 cycles on/off Thermal shock: 200 cycles in air transition time < 30 s	Upon request



Characteristics							
Series		Features	Ordering code/ type				
Piezo components							
Actuators		Customer-specific actuator designs in silver/palladium as well as copper multilayer technology available.  Design range of typical parameters: Length: 5 80 mm Cross section: 2 × 2 12 × 12 mm² Voltage: 50 250 V Elongation: 5 200 µm Blocking force: 100 10000 N Temperature: -40 +180 °C Life time: up to 10¹º cycles Various contacting and packaging solutions available.	Upon request				



Series		Technical data	Features	Ordering code/ type
Pressure sensors	•			
Pressure die C32		Rated pressure: 0.4 25 bar (40 bar for front side application) Pressure measurement: gauge, absolute and back side absolute Size: 1.65 × 1.65 mm	High signal stability Outstanding long-term stability Measurement media: non- aggressive gases and fluids Gold bond pads available	Absolute back side (barometric): B58600H8400A Absolute front side (barometric): B58600H8000A Gauge back side: B58601H8000A
Pressure die C33	E 3	Rated pressure: 1.2 7 bar  Pressure measurement: absolut front side (barometric)  Size: 1 × 1 mm	Miniaturized size Small height High signal stability	B5860010000A001
Pressure die C38		Rated pressure range: 10 25 bar Pressure measurement: gauge or absolute measurement Size: 1.65 × 1.65 mm	High burst pressure Single side bond pads for direct die to ASIC wire bonding High signal stability Outstanding long-term stability Measurement media non- aggressive gases and fluids Gold bond pads available	Absolute: B58600E38**B650 Gauge: B58601E38**B650
Pressure transmitter for fuel supply and leakage control		Pressure: 0.310 bar Accuracy: ±1.5% Operating temp.: -40 +125 °C Analog ratiometric output or digital signal (SENT)	High accuracy Long-term stability SENT signal with temperature sensing function High media resistance against all fuel mixtures	Upon request
Pressure transmitter for diesel/ gasoline particle filter (DPF/GPF)		Pressure: 0.2 10 bar  Accuracy: ±1.5%  Operating temp.: -40 +140 °C, short-term up to +150 °C  Analog ratiometric output or digital signal (SENT)	Differential pressure sensor High media resistance against aggressive media, e.g. exhaust gas, exhaust gas condensates High accuracy, perfectly suited for gasoline particle filters (GPF)	Upon request



Series		Technical da	ta	Features	Ordering code/ type
PTC thermistors		recrimear da	ıu	1 catales	Ordering code/ type
Heating elements		Reference ter	ng voltage: 30 V DC mperature: +80 +120 °C	Silver metallization For clamp contacting Other voltage ratings, reference temperatures and geometries upon request	B59060A0
		Max. operating voltage: 20 V DC Reference temperature: +80 +120 °C		Silver metallization For clamp contacting Other voltage ratings, reference temperatures and geometries upon request	B59041R0
Transformers					
EHR 16 LP EHR 16 EHR 18	-7 51400**	Power:	20 50 W	Switching frequencies up to 700 kHz Saturation currents up to 30 A Leakage inductance typical 50 nH Flyback or buck boost	B78342 B78343 B78344
Varistors					
S07 AUTO (D1)	Ango 1169	$V_{DC}$ : $V_{RMS}$ : $C_{typ}$ : $I_{max}$ 8/20 $\mu$ s:	16 V 14 V 2.3 nF 250 A	High energy absorption, particulary in case of load dump Jump start strength Operation temperature up to +125 °C (D1)	B72207S1
S10 AUTO (D1)		V <sub>DC</sub> : V <sub>RMS</sub> : C <sub>typ</sub> : I <sub>max</sub> 8/20 μs:	16 20 V 14 17 V up to 5.2 nF 500 A		B72210S1
S14 AUTO (D1)	\$14 AUTO 1151	V <sub>DC</sub> : V <sub>RMS</sub> : C <sub>typ</sub> : I <sub>max</sub> 8/20 μs:	16 34 V 14 30 V up to 10 nF 1000 A		B72214S1
S20 AUTO (D1)		V <sub>DC</sub> : V <sub>RMS</sub> : C <sub>typ</sub> : I <sub>max</sub> 8/20 μs:	16 34 V 14 30 V up to 19 nF 2000 A		B72220S1

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- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
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